

TABLE OF CONTENTS

1- scale print of MK II sten

1- scale print of MP-40

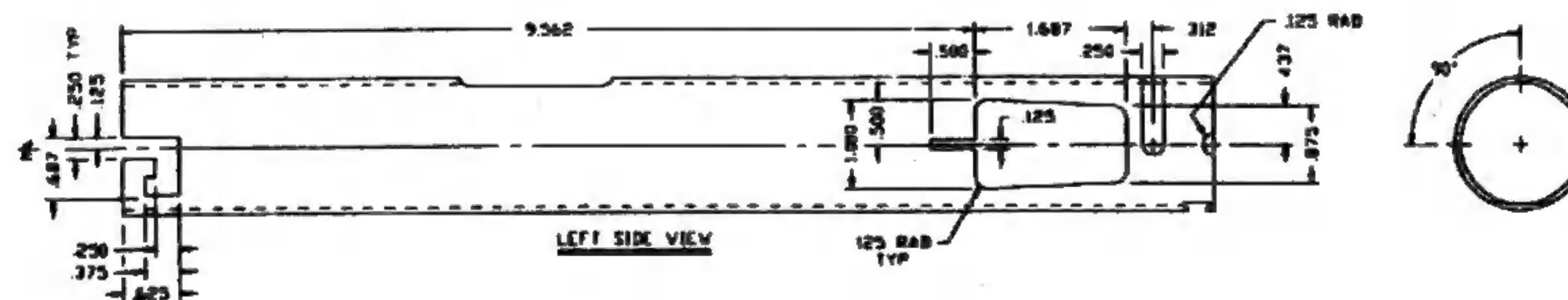
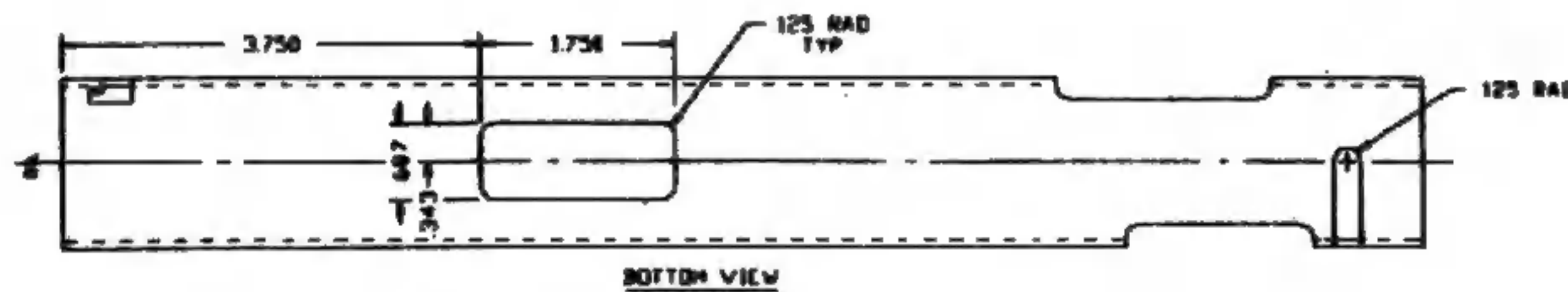
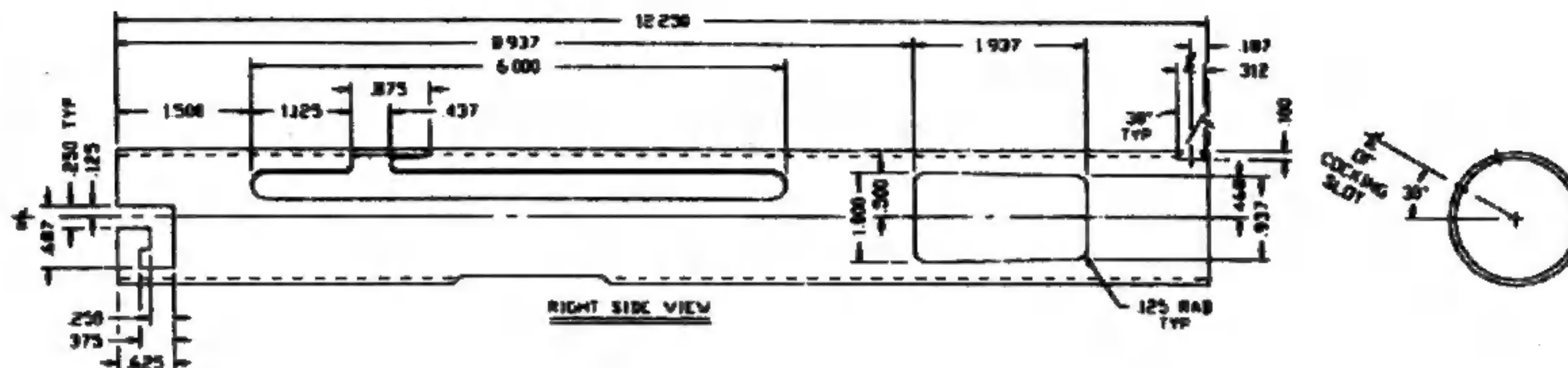
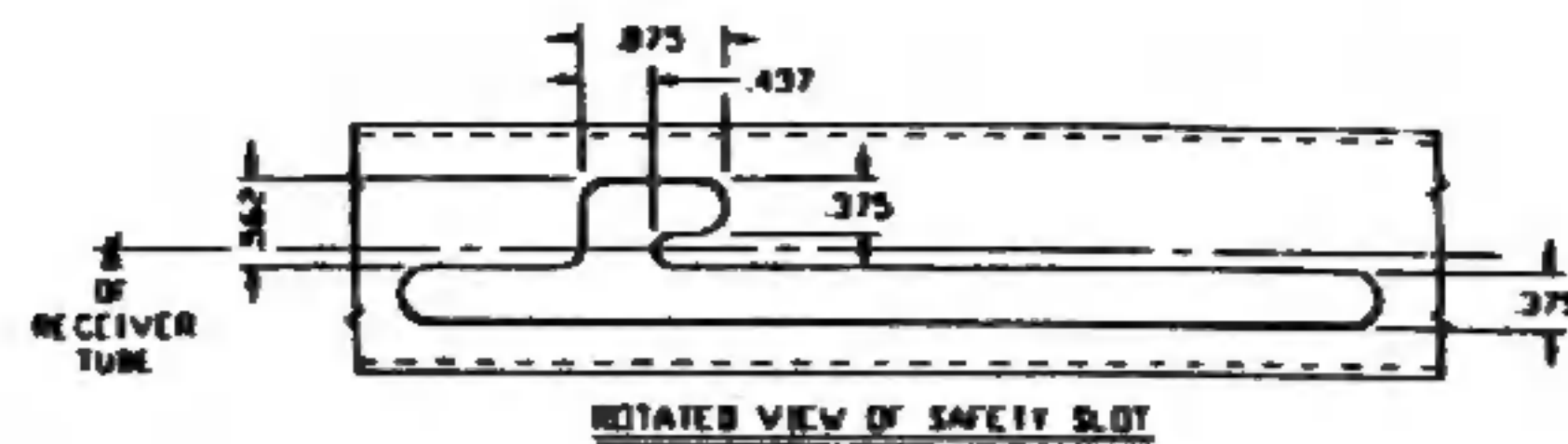
1- scale print of MK II sten compact

1- scale print of Yugoslav 56

1- scale print of BMG 50

right and left sides

PARTS SUPPLIERS ON LAST PAGE

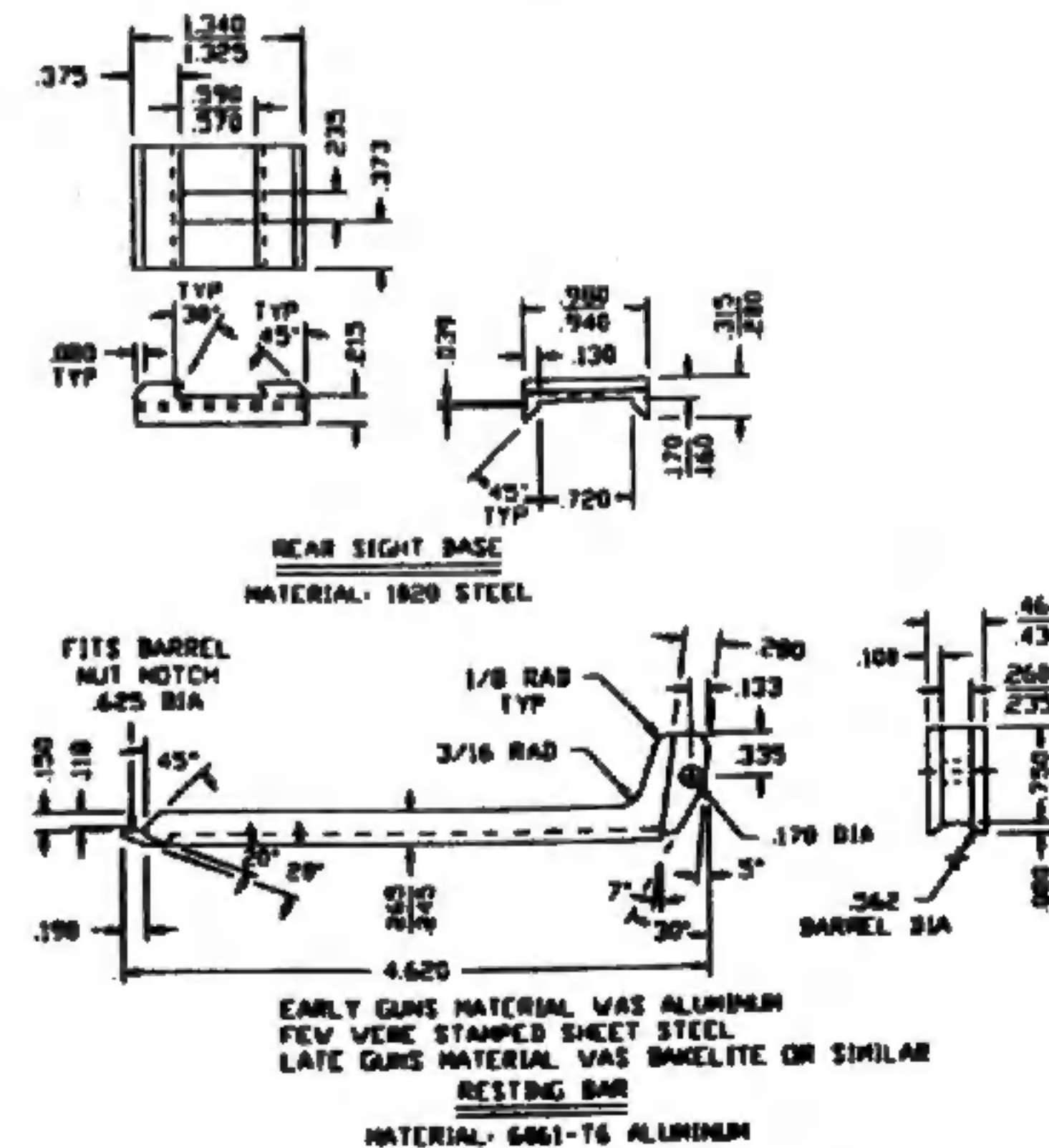


RESTRICTED
MATERIAL

CONFIDENTIAL

- NOTES:
1. MATERIAL - MILD STEEL SEAMLESS, DRAWN OVER MANDREL
1.500 O.D. X 1.375 I.D. (.050-.062 WALL)
 2. FINISH - PAINT BLACK

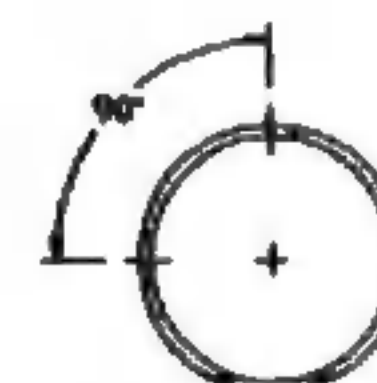
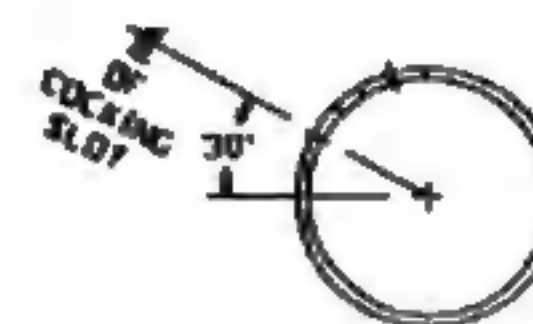
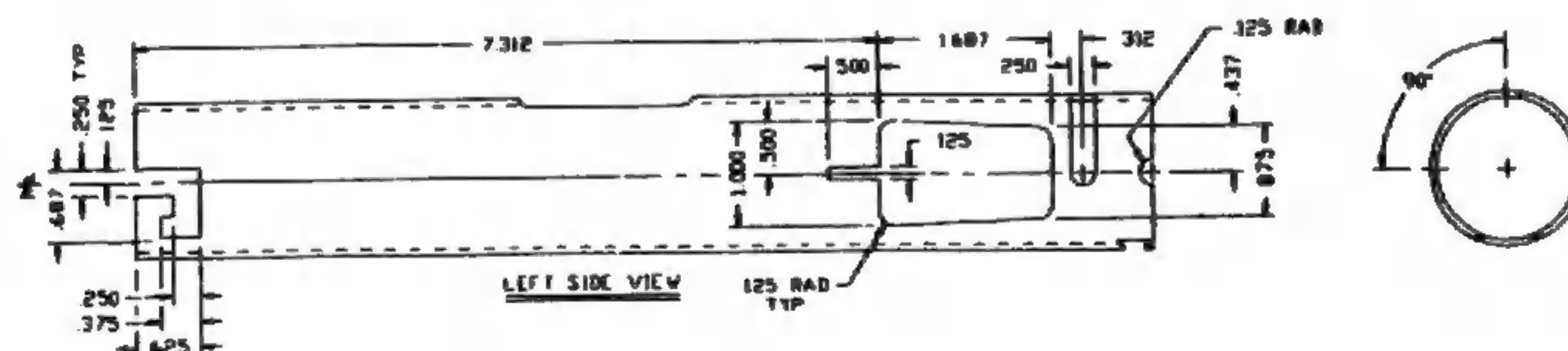
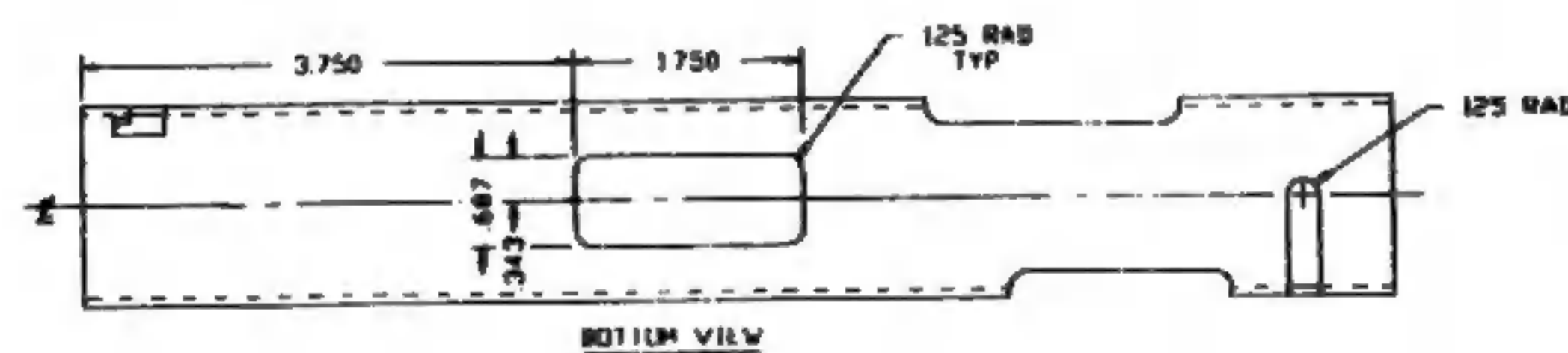
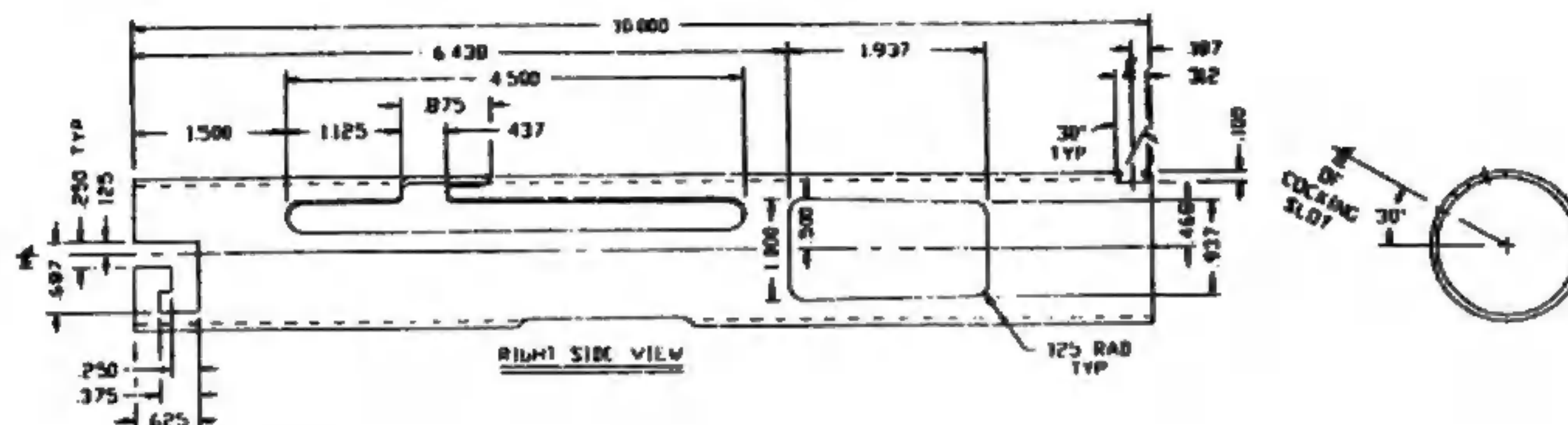
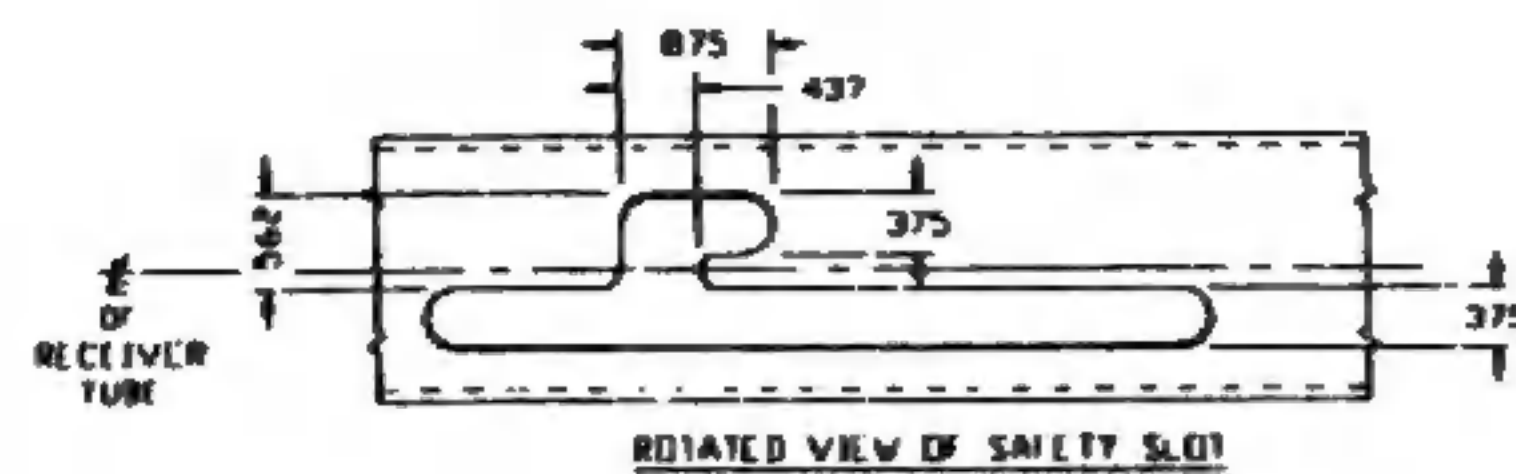
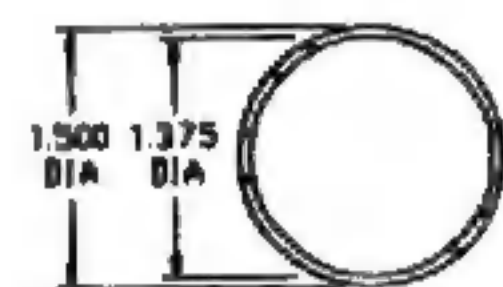
SCALE	DATE	BY	REVISIONS
FULL	SEE NOTE 1	DATE	REV.
DATE	SEE NOTE 2	DATE	REV.
TITLE	STEM MK-II RECEIVER (STANDARD MODEL)	DATE	REV.



RESTRICTED
MATERIAL

CONFIDENTIAL

MODEL	FULL	REMARKS	SEE NOTE 1	END	TEL. EXTENT
DATE		FROM	SEE NOTE 2	DATE	REC. 2 PM 11/11/54 REC. 3 PM 11/11/54 RECORDED 1 30
TITLE				REV.	
HP-48 RECEIVER					NO.

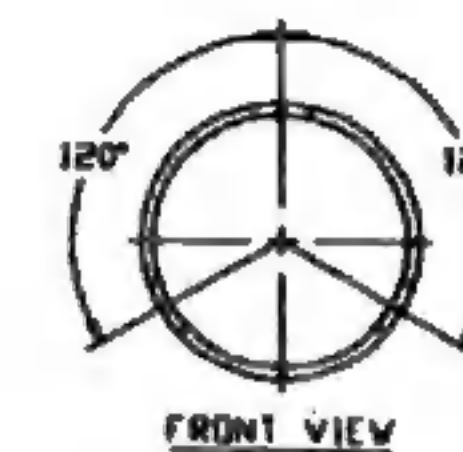
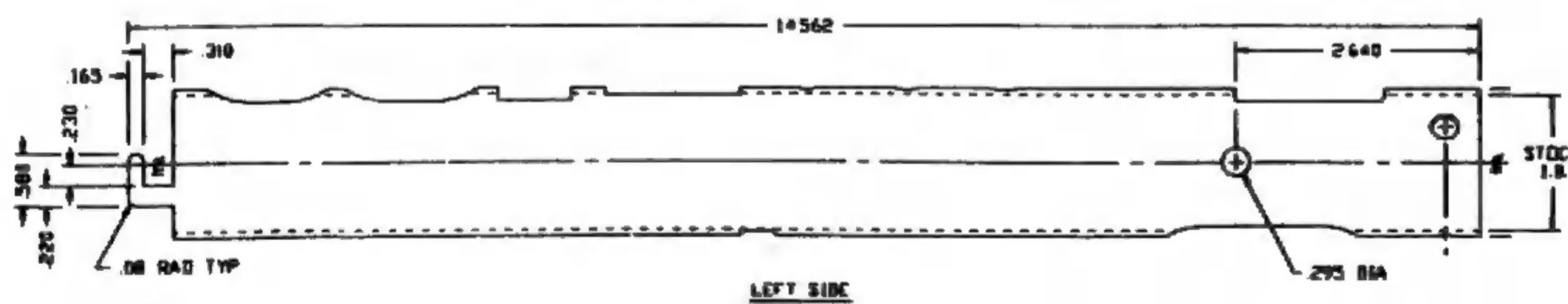
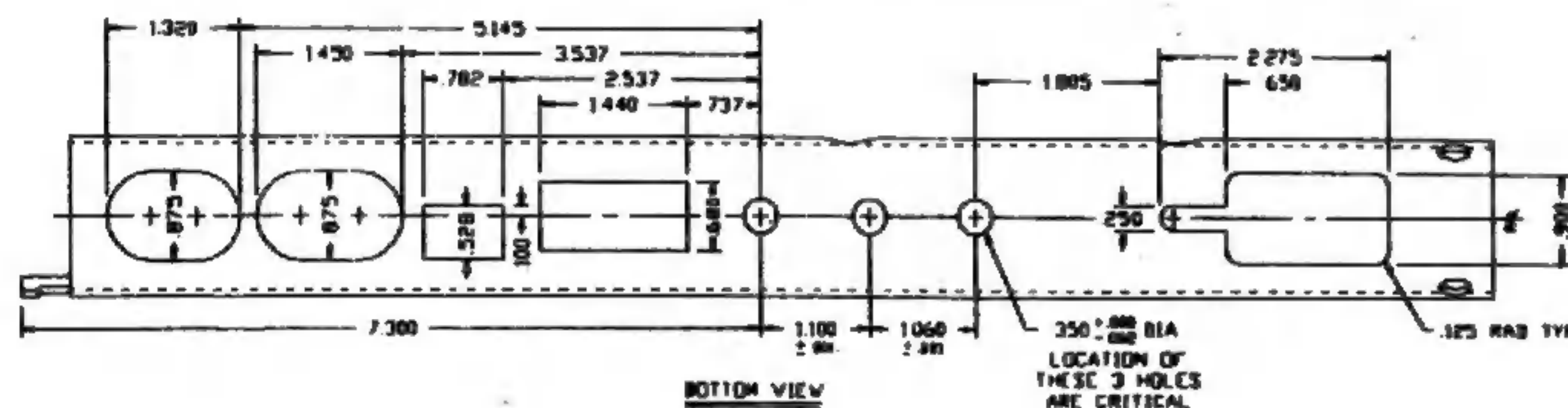
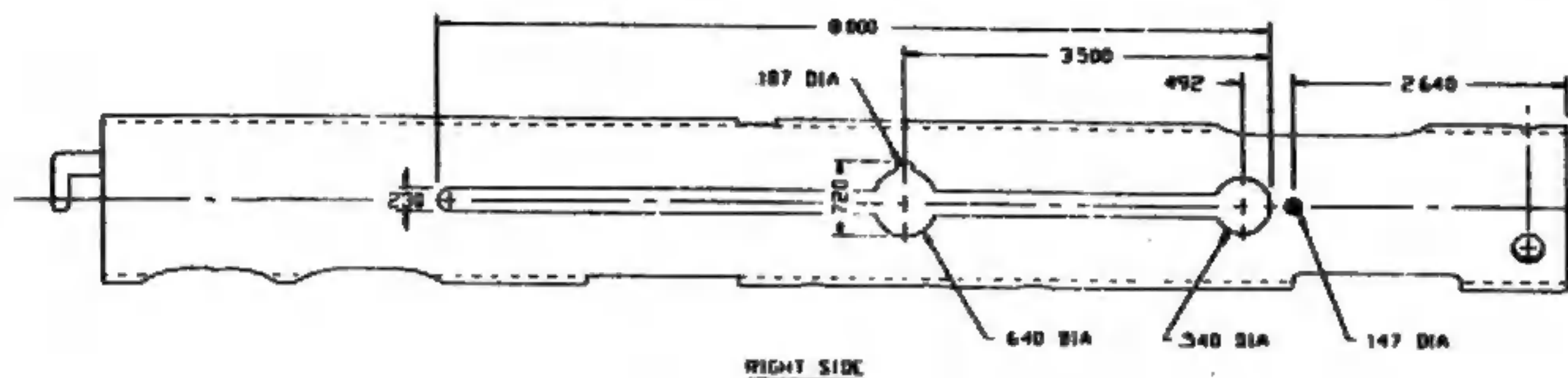
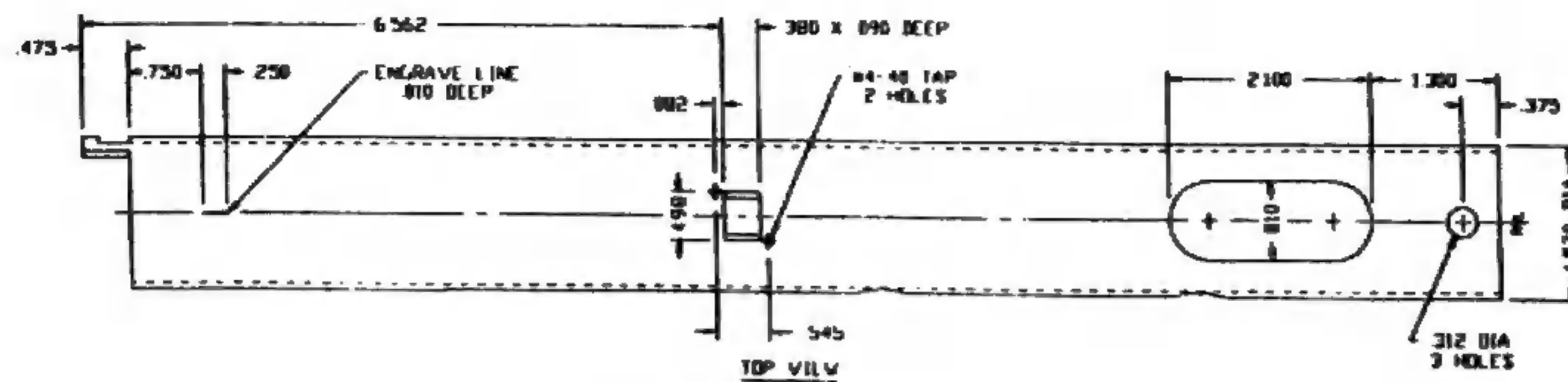


RESTRICTED
MATERIAL

CONFIDENTIAL

NOTES:
1. MATERIAL - MILD STEEL SEAMLESS, DRAWN OVER MANDREL
1.500 O.D. X 1.375 I.D. (.050-.062 WALL)
2. FINISH - PAINT BLACK

SCALE: FULL	REVISION: SEE NOTE 1	DATE	APPROVED: SEE NOTE 2
DATE	DATE	DATE	DATE
TITLE: STEM MK-II RECEIVER (COMPACT MODEL)			NOTES: 1. 2.



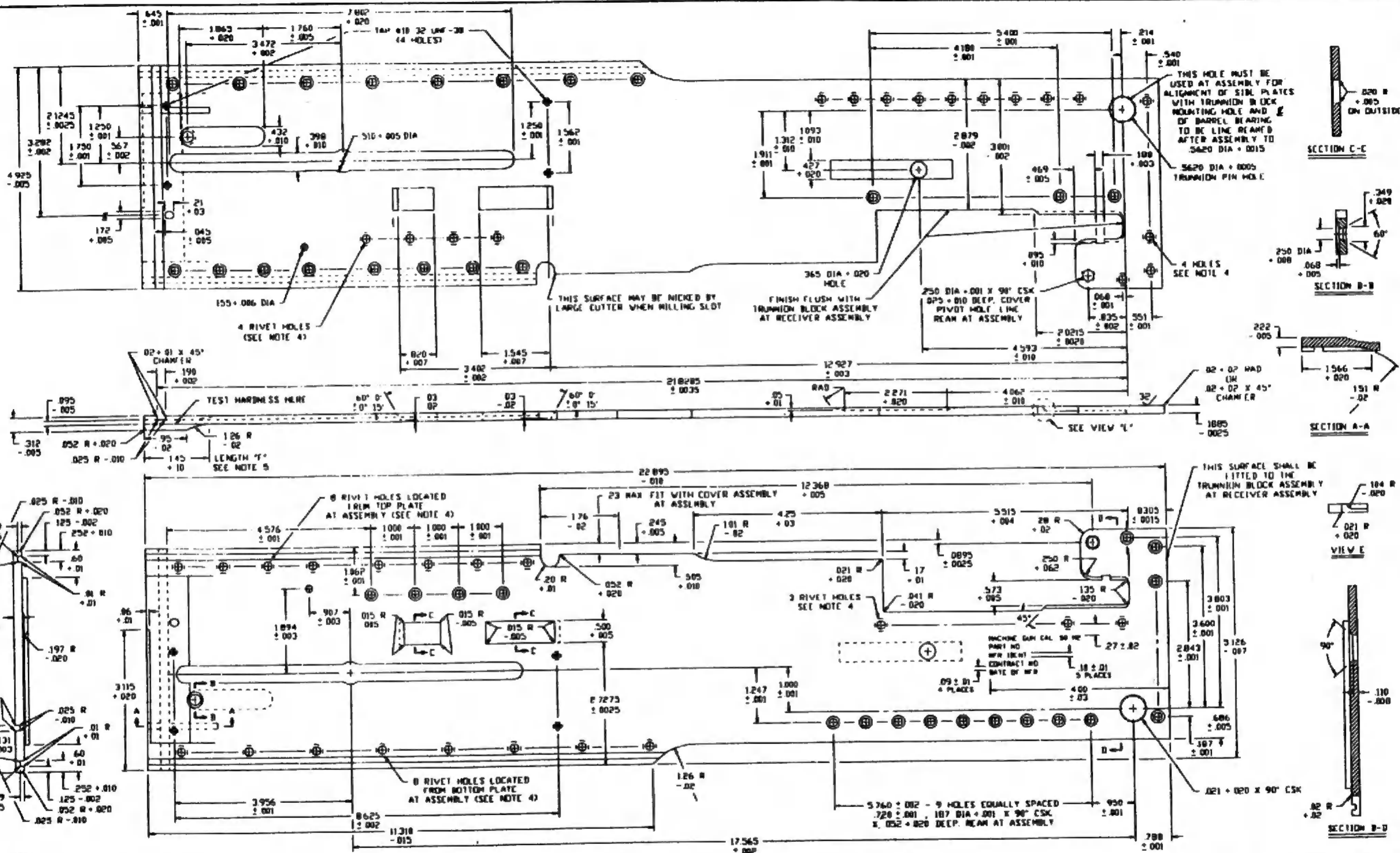
METHOD OF ATTACHING
BARREL BUSHING
DRILL 312 DIA HOLES AT 120°
POSITIONED .375 FROM FRONT
AND ELECTRIC WELD
ALTERNATE FOR NON-GUN
COLD SOLDER OR SILVER SOLDER

NOTES
1 MATERIAL- 1.625 O.D. X .093 WALL B.D.M. STEEL TUBE
2 FINISH- BLUE
3 CALIBER- 7.62 TOKAREV OR 7.63 MAUSER

RESTRICTED
MATERIAL

CONFIDENTIAL

SCALE	MATERIAL	DATE	REVISIONS
FULL	SEE NOTE 1		
	SEE NOTE 2		
TITLE			
YUGOSLAV 36 RECEIVER			



NOTES:

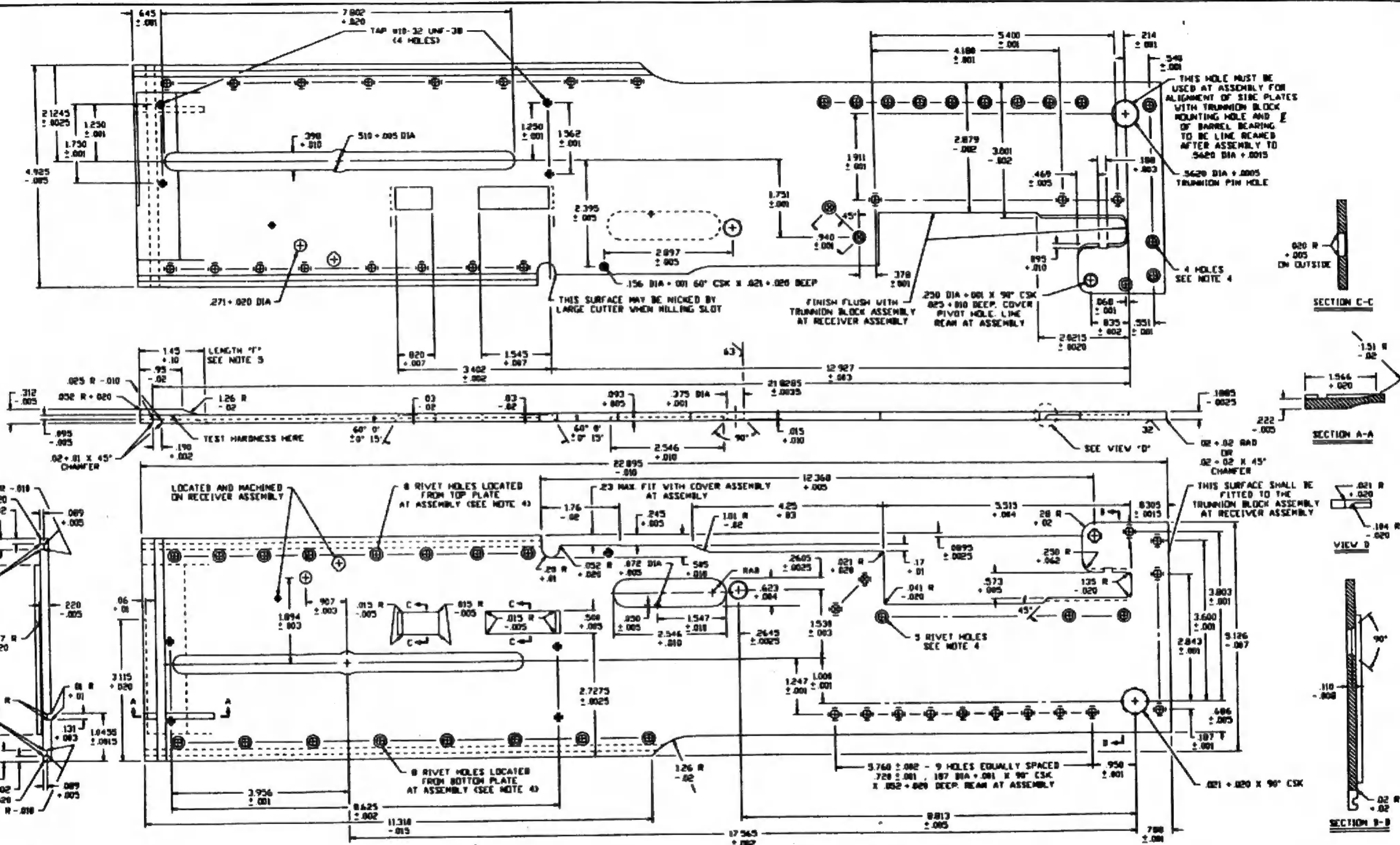
1. FINISH - 125 EXCEPT AS NOTED.
MODEL 50 - POLICE MACHINE GUN BLUE
MODEL 60 - SEMI-AUTO CIVILIAN BLUE
MODEL 50 - MILITARY MACHINE GUN PARKERIZE
MODEL 55 - PARATROOPER MACHINE GUN PARKERIZE
2. MATERIAL - STEEL, ASTM A331, 4340 OR 4130 OR 4140

3. BREAK EDGES .003 ± .012 UNLESS OTHERWISE SPECIFIED.
4. ALL RIVET HOLES ARE 187 DIA +.001 (90° - 1° CSK .052 ± .020 DEEP) REAM AT ASSEMBLY UNLESS OTHERWISE SPECIFIED.
5. HEAT TREATMENT - HEAT LENGTH 1" TO 1400° - 1500°F. OIL QUENCH. TEMPER AT APPROX 800° TO HARDNESS SPECIFIED.
6. MIL-W-13055 APPLIES

CONFIDENTIAL

RESTRICTED MATERIAL

SCALE	FULL	INTERNAL	SEC NOTE 2	CBS	WARRANTY
DATE		FINISH	SEE NOTE 1	DATE	REV. DATE
TITLE	BAGSO RIGHT HAND SIDE PLATE				NO



CONFIDENTIAL

RESTRICTED MATERIAL

REV	DESCRIPTION	DATE	BY
1	SEE NOTE 2		
2	SEE NOTE 1		
3	SEE NOTE 1		
4	SEE NOTE 1		
5	SEE NOTE 1		
6	SEE NOTE 1		
7	SEE NOTE 1		
8	SEE NOTE 1		
9	SEE NOTE 1		
10	SEE NOTE 1		

LIST OF PARTS SUPPLIERS

wholesale guns and ammo, inc.
232 blydenburgh rd.
central islip, NY 11722

www.gunsnammo.com

international military antiques , inc.
p.o.box 256 millington ,NJ 07946

www.ima-usa.com

inter ordnance of america l.p.
3305 westwood industrial drive
monroe , NC 28110

www.inter-ordnance.com

sarco , inc.
323 union st. p.o. box 98
stirling , NJ 07980

jeffs shooters supply
p.o.box 1054 trussville , AL 35173

rpb industries
p.o.box 367 avondale est. GA 30002